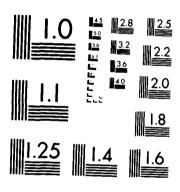
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**TECHNICAL REPORT HL-87-15** 

# LIFT GATE FOR LOCKPORT LOCK ILLINOIS WATERWAY

Hydraulic Model Investigation

by

Deborah R. Cooper

**Hydraulics Laboratory** 

DEPARTMENT OF THE ARMY Waterways Experiment Station, Corps of Engineers PO Box 631, Vicksburg, Mississippi 39180-0631



October 1987 Final Report

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### PREFACE

The model investigation reported herein was authorized by the Office, Chief of Engineers, US Army, on 15 August 1983 at the request of the US Army Engineer District, Rock Island (NCR).

The study was conducted during the period August 1983 to February 1984 in the Hydraulics Laboratory (HL) of the US Army Engineer Waterways Experiment Station (WES), under the direct supervision of Messrs. H. B. Simmons and F. A. Herrmann, Jr., former and present Chiefs, HL, respectively, and under the general supervision of Messrs. J. L. Grace, Jr., Chief, Hydraulic Structures Division, and N. R. Oswalt, Chief, Spillways and Channels Branch. The project engineer for the model study was Mrs. D. R. Cooper, assisted by Messrs. B. P. Fletcher, E. L. Jefferson, R. Bryant, Jr., and T. L. Kirkpatrick, all of the Spillways and Channels Branch, and R. H. Floyd, S. Bell, and L. B. Smithhart, Instrumentation Services Division, WES. The gate was constructed by Mr. R. L. Blackwell, Engineering and Construction Services Division, WES. This report was edited by Mrs. Nancy Johnson, Information Products Division, under the Inter-Personnel Agreement Act.

During the course of the investigation, Messrs. D. McCully, R. Beach, J. A. Aidala, and J. Bartek, NCR, visited WES to discuss the program and results of model tests, observe the model in operation, and correlate these results with design studies.

COL Dwayne G. Lee, CE, is the Commander and Director of WES. Dr. Robert W. Whalin is Technical Director.

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# CONVERSION FACTORS, NON-SI TO SI (METRIC) UNITS OF MEASUREMENT

Non-SI units of measurement used in this report can be converted to SI (metric) units as follows:

Multiply	By	To Obtain
cubic feet	0.2831685	cubic metres
degrees (angle)	0.01745329	radians
feet	0.3048	metres
inches	25.4	millimetres
miles (US statute)	1.609347	kilometres
pounds (force)	4.448222	newtons
pounds (mass)	0.4535924	kilograms
pounds (mass) per cubic foot	27.6799	grams per cubic centimetre
square feet	0.0929304	square metres
tons (2,000 pounds, mass)	907.1847	kilograms

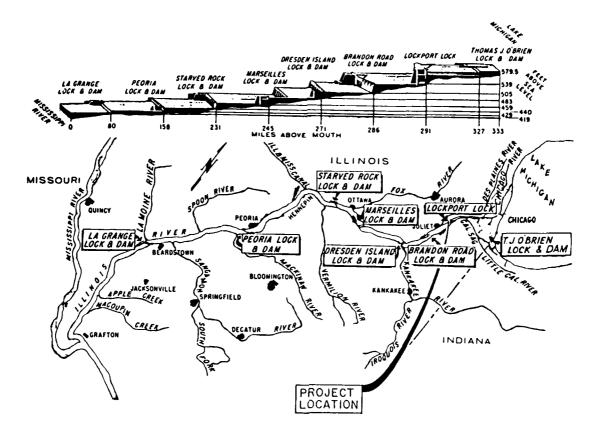


Figure 1. Vicinity map

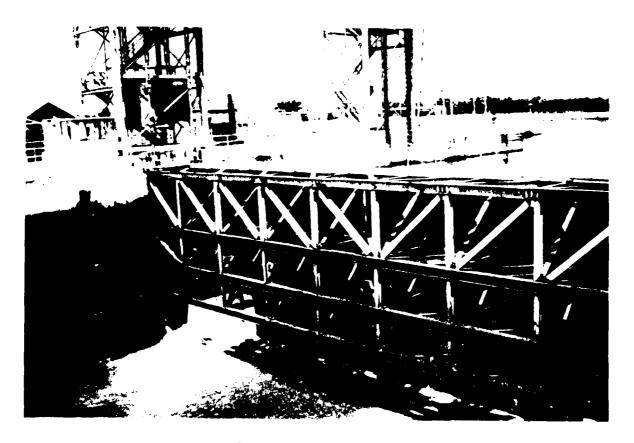


Figure 2. Lockport Lock lift gate

# LIFT GATE FOR LOCKPORT LOCK ILLINOIS WATERWAY

### Hydraulic Model Investigation

PART I: INTRODUCTION

### Prototype

- 1. Lockport Lock is located at river mile 291 on the Illinois Waterway, immediately west of the city of Lockport, Illinois (Figure 1). The lock is 600 ft\* long by 110 ft wide and has a lift of 39 ft. The lock walls and sills are constructed of concrete masonry. Two submersible vertical lift gates, a guard gate and a service gate, are provided at the upper end of the lock. In addition, a shutter gate was located in the forebay upstream of the guard gate. The purpose of the shutter gate was to restrict flow of water through the lock during an emergency so that the guard gate could be raised into place. However, the shutter gate was removed in August 1984. The lower gates are of the miter type. Plate 1 presents the general layout and typical sections of the lock.
- side of the sills when the gates are in the open position. The service gate is approximately 70 ft downstream of the guard gate. The two gates are identical in construction except that the guard gate is equipped with butterfly-type filling valves that are necessary for the guard gate to function as an alternate to the service gate. The gates, consisting of four horizontal trusses, are horizontally framed. The horizontal trusses are framed into a vertical truss at each end. The skin plate is on the upstream side of the gate. The gates are operated by machinery located on overhead bridges carried by steel towers mounted on the lock walls (Figure 2). The weight of the gate is balanced by concrete counterweights suspended inside the framework of the towers. The gates are not provided with bearing rollers and thus cannot be operated under the flow of water. In the event an accident should occur

<sup>\*</sup> A table of factors for converting non-SI to SI (metric) units of measurement is presented on page 3.

requiring closing of the gate under head, the gate could not be closed under the present system.

3. Both gates are in excellent condition. The lift towers are also in good condition. The chains for lifting the service and guard gates are a continuing and costly maintenance problem and will be replaced with cables.

### Purpose of Model Study

- 4. The existing guard gate with its present lifting mechanism (electrically powered sprocket driving the lift chain of the counterweights) cannot be closed against a head of flowing water. The analysis of the new guard gate and service gate lifting mechanisms by the Rock Island District was presented in Design Memorandum No. 1\* and Design Memorandum No. 2.\*\* The model testing program was undertaken for the following reasons:
  - a. To substantiate the theoretical analysis presented in Design Memorandum No. 2.
  - b. To determine the lifting loads required to permit closing of the gate against a head of flowing water.
  - c. To observe flow conditions over the gate.
  - d. To determine the magnitude of the hydraulic forces and frequency of vibrations acting on the lifting cables with various gate openings and flow rates.

### Presentation of Data

5. In the presentation of test results, the data are not provided in the order in which the tests were conducted. Instead, as each element of the gate and the gate lifting mechanism is considered, all tests conducted thereon are discussed. All model data are presented in terms of prototype equivalents. All tests are discussed in Part III.

<sup>\*</sup> US Army Engineer District, Rock Island. 1982 (May). "General Design Memorandum, Illinois Waterway, Lockport Lock Major Rehabilitation," Design Memorandum No. 1, Rock Island, Ill.

<sup>\*\* . 1983 (</sup>Jul). "Lift Gate Machinery Modifications; Illinois Waterway, Lockport Lock Major Rehabilitation," Design Memorandum No. 2, Rock Island, Ill.

### PART II: MODEL AND TEST PROCEDURE

### Description

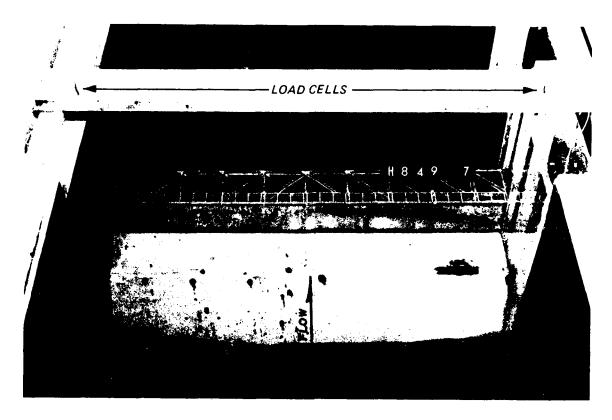
- 6. The 1:24-scale model at the US Army Engineer Waterways Experiment Station (WES) (Figure 3) reproduced the 110-ft-wide lock chamber, the guard and service gate sills, a 300-ft-long section upstream of the lock chamber, and 400 ft of the lock chamber. The model gate was constructed of brass and simulated a prototype weighing 400,500 lb (dry weight). The trusses, skin plate, and walkway were reproduced to scale, and three roller bearings were attached at each end of the model gate to minimize friction in the gate slots (Figure 4). Model tests indicated that the friction forces were insignificant compared to the water loads on the gate.
- 7. The lock chamber was constructed of plywood, and the gate slots were fabricated of transparent plastic to allow observation of flow conditions in and around the gate slots. The gate lifting mechanism consisted of a cable at each end of the gate attached to load cells bolted into an aluminum channel that was suspended across the model (Figure 3 and Plate 2). Each model cable was sized to reproduce the elastic properties of the eight prototype cables proposed for each end of the gate.

### Appurtenances and Instrumentation

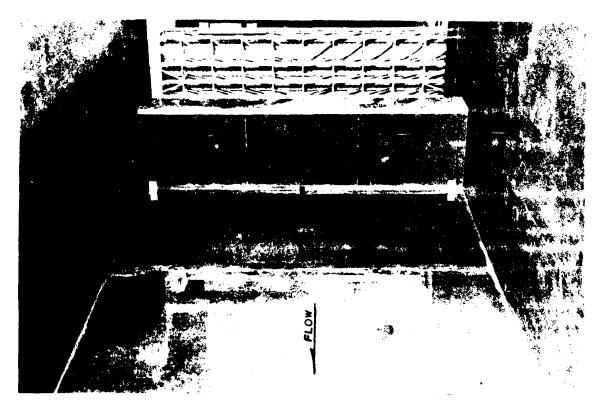
8. Water used in the operation of the model was supplied by pumps, and discharges were measured by means of venturi meters. Steel rails set to grade provided reference planes for measuring devices. Water-surface elevations were obtained with point gages. Load cells and an oscillograph recorder were used to measure and record the magnitude and frequency of the total for a acting on each end of the gate. Chart speed used during testing was 1 inc.

### Scale Relations

9. The accepted equations of hydraulic similitude, based upon the Froudian relations, were used to express the mathematical relations between the dimensions and hydraulic quantities of the model and the prototype. General relations for transference of model data to prototype equivalents are presented in the following tagulation:

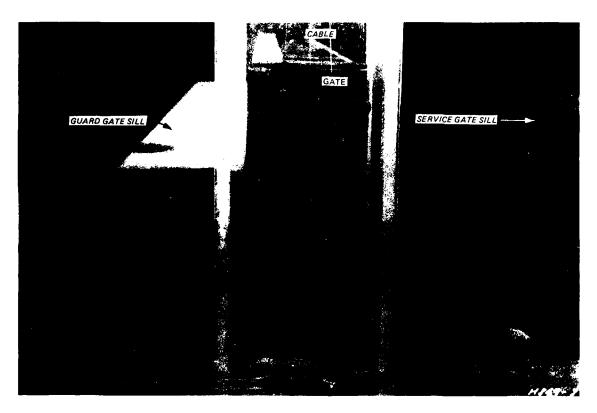


a. Looking downstream



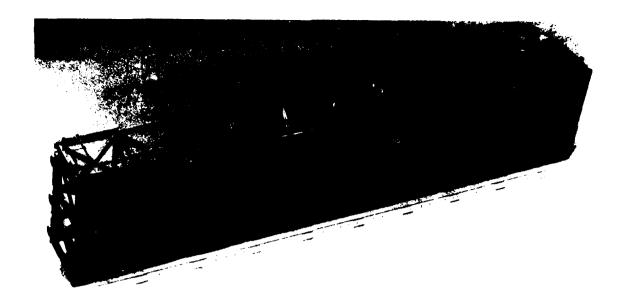
b. Looking upstream

Figure 3. 1:24-scale Lockport Lock lift gate model (Continued)



c. Profile of breach

Figure 3. (Concluded)



a. Upstream and plan views

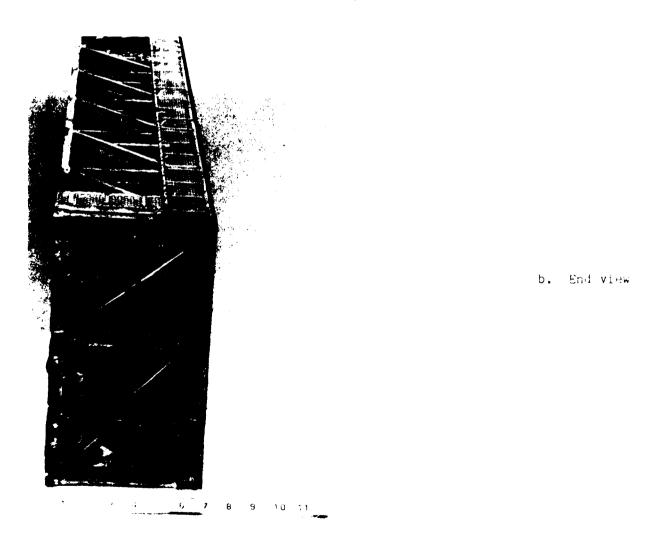


Figure 4. 1:24-scale model of guard gate

Dimension	Ratio	Scale Relation
Length	L <sub>r</sub> = L	1:24
Area	$A_r = L_r^2$	1:576
Velocity	$V_r = L_r^{1/2}$	1:4.899
Time	$T_r = L_r^{1/2}$	1:4.899
Discharge	$Q_r = L_r^{5/2}$	1:2,821.81
Weight	$W_r = L_r^3$	1:13,824
Force	$F_r = L_r^3$	1:13,824

### Test Procedure

- 10. Tests were conducted in the model to measure loadings on the gate, to observe flow conditions over the gate, and to determine the magnitude and frequency of the hydraulic forces acting on the lifting cables with various gate openings and flow rates. In measuring the forces on the gate, pool elevations were held constant while the exposed gate height was varied. Tests were conducted to measure total head on the guard gate sill for discharges up to 30,000 cfs. Tests were also conducted to develop an equation for flow over the guard gate for any head on the gate and exposed gate height above the sill.
- 11. Test procedures were generally the same for all tests and consisted of the following:
  - a. Record test number, date, data recorder, and test conditions.
  - b. Calibrate load cells.
  - $\underline{\mathbf{c}}$ . Raise gate to test position and allow upper and loop pools to stabilize.
  - d. Record hoisting cable loads on the oscillograph.
  - e. Record upper and lower pool elevations and other test conditions.
  - f. Check load cell calibrations.

### PART III: TESTS AND RESULTS

### Guard Gate Sill

12. Tests were conducted to measure the total head on the guard gate sill for discharges up to 30,000 cfs. The water-surface elevation was measured using a point gage located 70 ft upstream of the guard gate sill while the gate was submerged. The velocity head of the approach flow in the section model was added to the water-surface elevation to determine the total head or energy representative of the upper pool in the prototype. An example calculation is presented and variables are defined in Plate 3. Rating curves of the breach due to the guard gate and the service gate sills (Plate 3) are presented in Plates 4 and 5. Data used to plot the curves in Plates 4 and 5 are presented in Table 1. A rating curve calculated by Rock Island District\* is also shown in Plate 4.

### Cables

13. Each model cable was sized to reproduce the elastic properties of the eight prototype cables proposed for each end of the gate. Tests were conducted to ensure that natural frequencies of the model cables would not influence the hydraulic force measurements. Natural frequency readings were recorded on the oscillograph for exposed gate heights of 0 and 3-18 ft in 1-ft increments. The natural frequency of the model cables ranged from 20 Hz (unsubmerged) to 25 Hz (submerged). A comparison of the natural dynamic response of the model with the exciting hydraulic forces (2-4 Hz) indicated that the forces measured in the model would not be significantly affected by the natural frequency or damping characteristics of the model and related instrumentation. The gate hoisting cables were not subjected to a significant dynamic loading (less than 1.0 percent of total load measured and at a random frequency). Therefore, only maximum loads are tabulated in the tables and shown on the plots. A typical oscillograph record of natural frequency measurement is shown in Plate 6.

<sup>\*</sup> US Army Engineer District, Rock Island. 1983 (Jul). "Lift Gate Machinery Modifications; Illinois Waterway, Lockport Lock Major Rehabilitation," Design Memorandum No. 2, Rock Island, Ill.

14. The water load  $F_W$  (Plate 3) acting on the gate and hoist cables was obtained by the following equation:

$$F_{W} = F_{T} - F_{S} \tag{1}$$

where

 $F_{w}$  = maximum force due to water passing over gate (water load), 1b

 $F_T$  = maximum total force measured in model cables, 1b

 $F_S$  = dry weight of gate minus weight of volume of water displaced by gate, 1b

- 15. Model tests for upper pools with elevations 10, 16, 18, and 25 ft above the guard gate sill were conducted for exposed gate heights of 0 and 3 through 18 ft. The first phase of testing was run with gate heights fixed. The second phase of testing was run while the gate was lifted at a rate of 2 fpm.
- 16. Each test with upper pool conditions fixed in the first phase of testing was repeated. The gate was raised to a given height and the pool was allowed to stabilize. The load cells were zeroed. The load (force) was measured and recorded on the oscillograph (Plate 7).
- 17. The gate was raised at a rate of 2 fpm in the second phase of testing and the forces recorded on the oscillograph concurrently. The pools were held constant while the gate was manually being lifted.
- 18. The water load increased as the exposed gate height  $d_{\bf r}$  increased until  $d_{\bf r}$  became approximately equal to 60 percent of the pool height. At this point, the hydraulic loads peaked and decreased with increasing exposed gate heights (Plates 8-11). Data used to plot the curves in Plates 8-11 are presented in Tables 2-5. A maximum load of 73,400 lb occurred at  $d_{\bf r}=6$  ft for the first phase and 70,300 lb at  $d_{\bf r}=6$  ft for the second phase of testing with a 10-ft pool (Plate 8). The maximum loads increased to 133,900 lb at  $d_{\bf r}=9$  ft during the first phase and 134,000 lb at  $d_{\bf r}=9$  ft during the second phase of tests with a 16-ft pool (Flate 9). A maximum of 163,600 lb at  $d_{\bf r}=10$  ft for the first phase and 164,000 ib at  $d_{\bf r}=10$  ft for the second phase of testing resulted with an 18-ft pool (Plate 10). Increasing the pool to 25 ft increased the maximum load of the first phase of testing to 322,900 lb at  $d_{\bf r}=15$  ft and the maximum load of the second phase of testing to 319,400 lb at  $d_{\bf r}=15$  ft (Plate 11). At the peak load condition, the water caseaded through the rate removes rather than forming a definible happe.

## Comparison of Computed and Measured Water Loads Acting on the Hoist Cables

19. The water load  $F_W$  was calculated by Rock Island District to be approximately equal to the weight of water acting over the cross-sectional area of the top truss of the gate (see Figure 6).

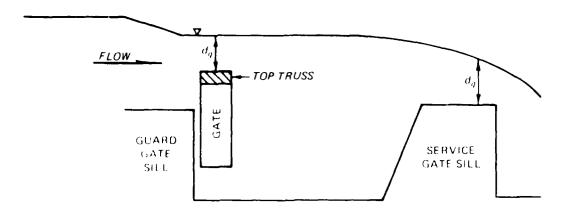


Figure 5. Water-surface profile used for calculating  $F_{ij}$ 

The equation used was

$$F_{W} = d_{R} r A_{T} r \qquad (1)$$

where

 $d_{\mathbf{g}}$  depth of water relative to top of gate, it is specific weight of water, 52.4 pc.

 $A_{\rm r}$  = cross-sectional area of top truss, it

20. In the model, the members composing the top trues were simulated and water cascaded through the gate members as shown in Figure 6 and Photos 1-3.

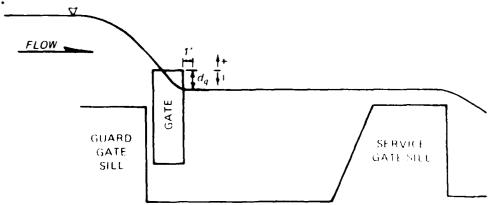


Figure 6. Typical water-parface profile observed in the model

21. A comparison of  $d_g$  assumed by Rock Island District and  $d_g$  measured at WES indicated that the WES  $d_g$  value was less than the Rock Island District  $d_g$  value. Also, the maximum WES  $F_W$  values were about 28 percent less than the Rock Island District calculated  $F_W$  values.

### Guard Gate

22. Tests were conducted to develop an equation for flow over the gate for any head on the gate and gate height above the sill. Discharge versus head on the gate for various depths of pool above the sill was plotted (Plate 12). Data used to plot the curves on Plate 12 are presented in Table 6. The following equation was obtained and may be used to calculate the discharge for free uncontrolled flow over the gate:

$$Q = 3.49 LH_g^{1.5}$$
 (3)

where

Q = discharge over the gate, cfs

L = width of the gate, 110 ft

 $H_{\alpha}$  = distance from the upper pool to the top of the gate, ft

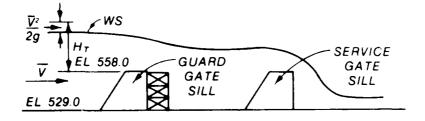
### PART IV: CONCLUSIONS

- 23. The hydraulic model investigation of the Lockport Lock lift gate yielded hydraulic loads about 28 percent less than the calculated hydraulic loads provided by the Rock Island District. The measured depth of the gate under water,  $d_g$  (Plate 3), was less than that assumed by the Rock Island District in Design Memorandum No. 2.\* The difference in  $d_g$  measured in the model and  $d_g$  used in the calculations may have caused the discrepancy between measured and calculated loads.
- 24. The water loads on the lifting cable increased from 73,400 lb with 10 ft of head on the gate sill to 322,900 lb with 25 ft of head on the gate sill. The lifting loads required to permit closing of the gate against a head of flowing water are dependent upon two variables: the amount of head on the gate sill  $\rm H_T$  and the exposed height of the gate above the gate sill  $\rm d_r$ .
- 25. Discharge coefficients were determined for computing the discharge through the structure with the lift gate in the lowered position,  $d_{\rm p}=0$ , and with the gate in various raised positions. The discharge coefficient was considerably lower with the gate lowered (2.86) than with the gate raised (3.49). This was attributed to the change in shape of the control weir with the gate lowered (guard gate sill shape) and with the gate raised (gate shape).
- 26. Although there was some gate vibration as indicated on the oscillograph record (Plate 7), the vibrations were random and small compared to the magnitude of the load.

<sup>\*</sup> US Army Engineer District, Rock Island. 1988 (Jul). "Lift Gate Machinery Modifications, Illinois Waterway, Lockport Lock Major Rehabilitation," Design Memorandum No. 2, Rock Island, Ill.

Table 1
Calibration Data, Lockport Lock Lift Gate

				√ <sup>2</sup> /2g	
Discharge cfs	Water- Surface el*	V, fps	$\bar{v}^2/2g$	Water- Surface El	H <sub>T</sub> , ft
0	558.00	0.00	0.00	558.00	0.00
5,000	564.29	1.29	0.026	564.32	6.32
7,500	566.42	1.82	0.052	566.47	8.47
10,000	568.10	2.33	0.084	568.19	10.19
12,500	569.64	2.80	0.121	569.76	11.76
15,000	571.37	3.22	0.161	571.53	13.53
17,500	572.57	3.65	0.207	572 <b>.7</b> 8	14.78
20,000	573.79	4.06	0.256	574.05	16.05
22,500	574.75	4.47	0.310	575.06	17.06
25,000	575.90	4.85	0.365	576.27	18.27
27,500	576.77	5.23	0.425	577.20	19.20
30,000	577.44	5.63	0.492	577.93	19.93



ELEV & LOCK

<sup>\*</sup> All elevations ofted memory are in feet scheme to the New Notes and each Vertical Datum (NGVD).

Table 2 Hoist Cable Loads

Y = 10 P

				Phase .	Phase I Testing								Calculate	1 by
		Te	feat 1				Get 2		Pha	e il Testir	8	ROS	k Island Di	strict
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	Ç	Z:10C	347,400	25,700	8.5	366,100	347,400	18,700	373,300	347,400	25,900	5.0	322,248	0
•	·	0Q <b>-</b> *∴*	307,100	22,400	8				383,300	347,400		4.2	322,171	0
	7	Q . • ₁₹,1°		98,300	0	403,900	347,400		004,400	347,400		3.4	437,586	103,534
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	7	)(r F		53,900	<b>□•</b>	410,800	356,400	54,400	418,200	356,900	61,300	2.0	400,729	60,902
Y	·.	Ø.₹*. Э¥	90° °038	47,500	ه. ۳	410,800	359,400	51,400	411,300	359,900	51,400	1.3	381,618	39,587
-	: • •	.C. 17	00n*1.4	002.12	-7.6	397,000	362,900	34,100	401,300	363,400	37,900	7.0	365,227	21,316
	•	¥.	90c**	C	-0-3	966,400	366,400	0	367,900	367,900	0	0	345,297	0

Hoist Cable Loads Y = 16 ft\* Table 3

d ft ft 11.3         FT 15         FT 15         FT 15         FT 15         FT 15         FT 15         FT 15         FW 15         FW 15	1 1	1 1	351 1		Phase I	Testing	Te	st 2		Ph	ase II Testir	1 1
1b         1b         1b         1b         1b           369,500         347,400         22,100         362,900         347,400           393,600         347,400         46,200         400,900         347,400             428,600         347,400           435,000         347,400         87,600         432,000         347,400           469,500         347,400         80,700         445,800         347,400           469,500         349,400         122,100         473,500         349,400           469,500         355,900         117,000         475,300         355,900           469,500         362,400         172,600         466,800         362,400           442,000         362,400         72,600         446,800         368,400           370,400         370,400         370,400         370,400	1	Es.	S S	CL.		₽ <sup>60</sup>	ET.	r. S	1	ei H	<sup>r</sup> o	ł
369,500       347,400       22,100       362,900       347,400         393,600       347,400       46,200       400,900       347,400           428,600       347,400         435,000       347,400       87,600       445,800       347,400         469,500       347,400       122,100       445,800       347,400         469,500       349,400       133,900       483,800       349,400         469,500       355,900       117,000       475,300       355,900         469,500       362,400       111,100       470,200       358,400         442,000       368,400       72,600       446,800       368,400         370,400       370,400       370,400       370,400	11:	11:	1b 1b	q	1	٤	<b>e</b>	<b>a</b>	'	q	<b>a</b>	
393,600       347,400       46,200       400,900       347,400            428,600       347,400         435,000       347,400       87,600       445,800       347,400         428,100       347,400       445,800       347,400         469,500       347,400       122,100       473,500       347,400         469,500       347,400       117,000       475,300       355,900         469,500       355,900       111,100       470,200       355,900         442,000       362,400       72,600       466,800       362,400         442,000       368,400       73,600       449,400       368,400         370,400       370,400       370,400       370,400	305, 300	347,400		18,200	_	11.3	369,500	347,400		362,900	347,400	15,500
428,600 347,400  435,000 347,400 87,600 445,800 347,400  428,100 347,400 80,700 445,800 347,400  469,500 347,400 122,100 473,500 347,400  483,300 349,400 133,900 483,800 349,400  472,900 355,900 117,000 475,300 355,900  495,000 362,400 72,600 466,800 362,400  442,000 368,400 73,600 449,400 368,400  370,400 370,400 370,400 370,400	347,400	347,400		53,200		<b>6.</b> 4	393,600	347,400			347,400	53,500
435,000         347,400         87,600         432,000         347,400           428,100         347,400         80,700         445,800         347,400           469,500         347,400         122,100         473,500         347,400           483,300         349,400         133,900         483,800         349,400           472,900         355,900         117,000         475,300         355,900           469,500         358,400         111,100         470,200         358,400           442,000         368,400         72,600         446,800         368,400           370,400         370,400         370,400         370,400		301,748 307,154		8€,¥900		ļ	1	1			347,400	81,200
428,100         347,400         80,700         445,800         347,400           469,500         347,400         122,100         473,500         347,400           483,300         349,400         133,900         483,800         349,400           472,900         355,900         117,000         475,300         355,900           469,500         358,400         111,100         470,200         358,400           442,000         362,400         72,600         446,800         362,400           370,400         370,400         370,400         370,400	-31,736 347,430	-31,736 347,430		84,300		3.6	435,000	347,400	87,600	432,000	347,400	84,600
469,500       347,400       122,100       473,500       347,400         483,300       349,400       133,900       483,800       349,400         472,900       355,900       117,000       475,300       355,900         469,500       358,400       111,100       470,200       358,400         442,000       362,400       72,600       446,800       362,400         370,400       370,400       370,400       370,400	009*28 000*365 301*460 ±	00h*2h2 00 *44.*		87,600		2.6	428,100	347,400	80,700	445,800	347,400	00 <sub>1</sub> ,400
483,300       349,400       133,900       483,800       349,400         472,900       355,900       117,000       475,300       355,900         469,500       362,400       111,100       470,200       358,400         442,000       362,400       72,600       446,800       362,400         370,400       370,400       370,400       370,400	347,400	347,400		112,100		6.0	005,694	347,400	122,100	473,500	347,400	126,100
472,900       355,900       117,000       475,300       355,900         469,500       358,400       111,100       470,200       358,400         435,000       362,400       72,600       466,800       362,400         442,000       368,400       73,600       449,400       368,400         370,400       370,400       370,400       370,400	90:12.5	3-8,900		128,200		-1.1	483,300	349,400	133,900	483,800	346,400	134,400
469,500       358,400       111,100       470,200       358,400         435,000       362,400       72,600       466,800       362,400         442,000       368,400       73,600       449,400       368,400         370,400       370,400       370,400       370,400	1	1		1		-4.2	472,900	355,900	117,000	475,300	355,900	119,400
435,000       362,400       72,600       466,800       362,400         442,000       368,400       73,600       449,400       368,400         370,400       370,400       370,400       370,400	;	;		1		5.5	005,€9¥	358,400	111,100	470,200	358,400	111,800
442,000 368,400 73,600 449,400 368,400 370,400 370,400	to,10	301,900		87,200		-7.2	435,000	362,400	72,600	1466,800	362,400	104,400
370,400 370,400 0 370,400 370,400	441,700 368,400	447,700 358,400		63,300		-10.2	1412,000	368,400	73,600	004,644	368,400	81,000
	00H*075 (10H*075	00H*075 (10H*075		0	_	-11.2	370,400	370,400	0	370,400	370,400	0

ধুকত, ফুক গ্রাজ্ঞুপুণি ফোগোটোলাগ কিলোজে. শুজা সম্ভিয়াকিস কিছাঃ

Table 4
Hoist Cable Loads Y = 18 ft

ited by	1 District	F F F	ql I	1	0 0 111		356 0	0 0	<del>X</del> 65 0		672 188,797		305 146,166					477 39,587		0 0
Calcula	OCK Island	FT	의	!	0 329,1			5 328,105	321	269	6.2 549,6	532	515,					1.3 427,477	~	0 390,165
		E.W.	et	- 000,8	1,100 11.0						133,400 6.								0	
	e II Testing	r. S									350,400 13						373,900 10			383,400
	Phase	F.	t q	375,400	428,500	1119,300	1112,400	145,800			183,800						001,081			383,400
		E.	급	25,600	77,300	!	;	101,500	1	}	126,100	163,600	146,800	132,900	124,50°	91,700	105,900	91,100	77,600	0
	st 2	<del>م</del> ک	e	347,400	347,400	1	1	347,400	}	}	350,400	350,900	353,900	357,400	362,400	367,400	373,900	374,900	375,900	379,900
	Te	<b>-</b> -	91	373,000	424,700	;	;	1448,900	;	;	476,500	514,500	500,700	00€°C√3	906 <b>,</b> 984	459 <b>, 1</b> 00	479,800	000 <b>'</b> 99ħ	452,500	379,900
Testing		±0 <b>60</b>	₽.					0.9									•	-13.4	-14.9	•
Phase I Testing		F.E	ਜ਼	22,400	73,800	30,600	80°,600	ص 900,	104,200	95,200	101,600	1	1	132,700	;	!	109,600	!	!	0
		۳. د.	5	347,400	347,400	347,400	347,400	347,400	347,700 104,200	349,900	350,400	1	;	356,900	;	;	370,400	1	ł	383,400
	Te	L-	<b>a</b>	369,800	421,200	428,000	428,000	438,300	351,300	445,100	:452,000	!	;	009,68	1	;	480,000	;		
		ಕ್ಷಣ	الع	12.5	р <b>.</b> е	ત. વ•	w 6.	o•0	<u>ာ</u> ဝှ	 -	7	;	;	4.5	1	1	~: =-	}	١	-17.9
}		ت <sup>ع</sup> ود	الع	ć,	ec.	-3	41	c	۲-	ar,	σ	Ç	:	Ç <sup>i</sup>	~.	<u>-</u>	<u>u</u>	ž	t-	<u>.</u>

Table 5

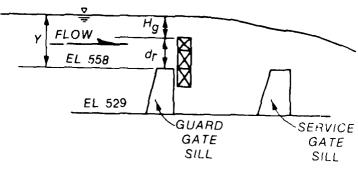
Hoist Cable Loads Y = 25 ft\*

		ابدا	Phase I Testing	Testing d <sub>R</sub>	F <sub>T</sub>	lest 2 F <sub>S</sub>	(L)	F	Phase II Testi F <sub>S</sub>	20 F.
qt qt	•		q	اع	el E	q			a	1p
			53,500	10.6	432,000	3:17,400			347,400	88,100
			126,100	9.9	445,400	347,400			347,400	112,300
			133,000	8° ==	463,100	347,400			347,400	129,500
			150,300	3.4	487,300	347,400			347,400	157,200
			153,700	1.9	515,000	347,400			347,400	177,900
			176,900	-1.2	532,200	349,900	182,300	532,200	349,900	182,300
			190,200	-2.2	532,200	352,400	179,800	535,700	352,400	183,300
			189,200	<b>□</b> □□□□□□□□□□□□□□□□□□□□□□□□□□□□□□□□□□□	546,100	356,900	189,200	549,500	356,900	192,600
			167,900	8*17-	528,800	357,400	171,400	546,100	357,400	188,700
.39,101 3€7,900			181,200	£.0	5419,500	357,900	161,600	532,200	357,900	174,300
			215,800	0 <b>.</b>	570,200	357,900	212,300	570,200	357,900	212,300
			284,900	P.0	653,200	357,900	295,300	591,000	357,900	233,100
			295,700	۴.9	001,179	360,400	317,000	670,500	360,900	309,600
. 30° 30° 3° 4°,900			319,400	-8.5	687,800	364,900	322,900	684,300	364,900	319,400
			318,400	<b>1.6</b> -	684,300	367,400	316,900	000,799	367,400	299,600
			307,000	-11.2	687,800	370,400	317,400	1911,079	370,400	300,064
-15,200 372,400			242,800	-12.2	601,300	372,400	228,900	291,000	372,400	218,600

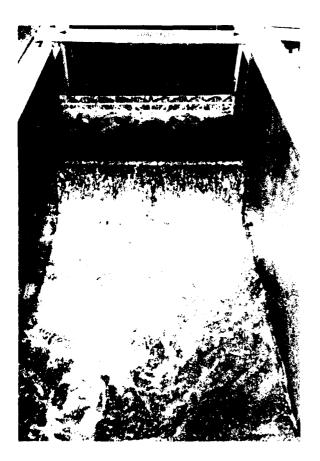
Wire: Destate 3 for definition of perms.
\* Provious test loads.

Table 6
Discharge Data, Model Study of Lockport Lock Liftgate

		10 ft		16 ft	Y = 1	8 ft	Y = 3	25 ft
d <sub>r</sub> , ft	Hg, ft	Q , cfs	H <sub>g</sub> , ft	Q , cfs	H , ft	Q , cfs	Hg, ft	Q , cfs
3	7	6,600	<b>1</b> 3	16,700	15	20,900	22	38,900
4	6	4,700			14	18,900	21	36,200
5	5	3 <b>,7</b> 00	11	12,500	13	16,800	20	34,100
6	4	3,000	10	11,500	12	15,200	19	31,600
7	3	1,600	9	9,500	11	13,400	18	29,200
8	2	1,100	8	8,600	10	12,200	1.7	26,900
9			7	7,000	9	9,300	16	25,000
10			6	5,300	8	7.900	15	21,100
11			5	5,000	7	6,800	14	20,700
12			4	4,600	6	5,500	13	19,800
13					5	4,400	12	17,700
14					4	3,200	11	15,700
15							10	12,800
16							9	12,200
17							á	10,800
18							7	7,300



ELEV & LOCK

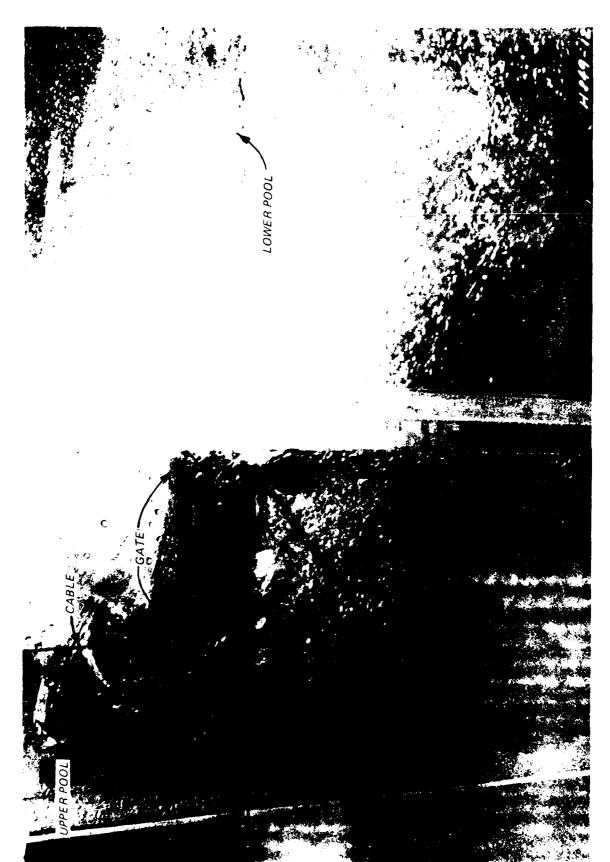


a. Downstream view

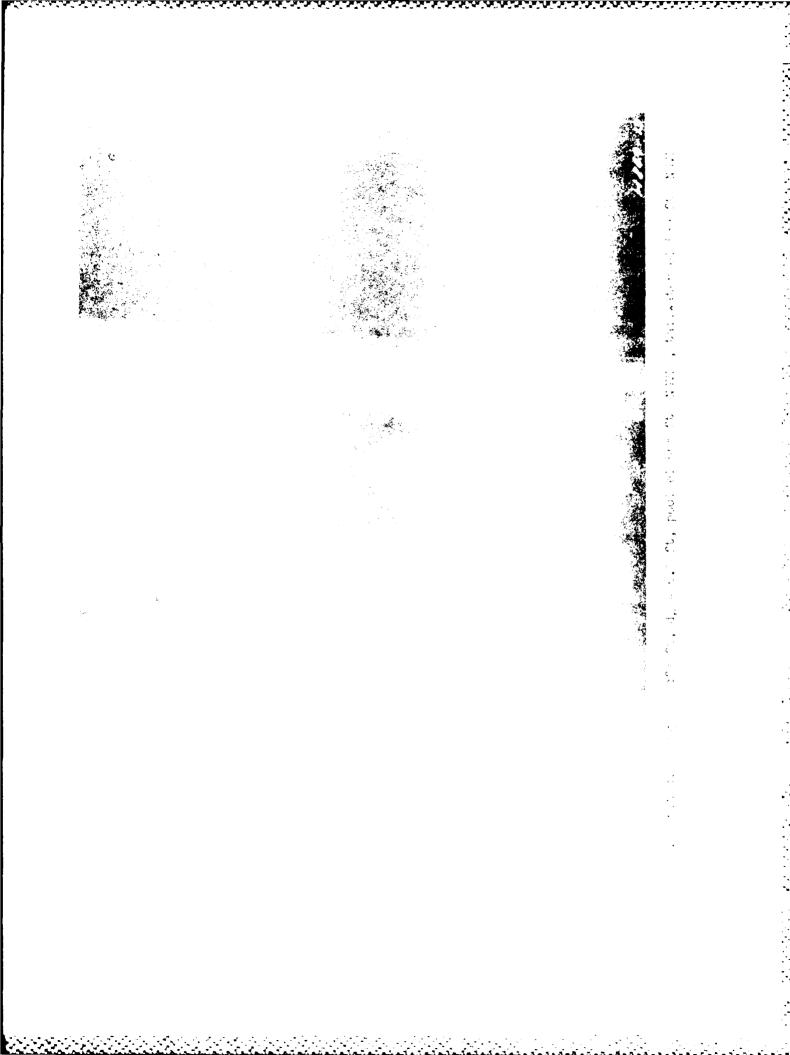


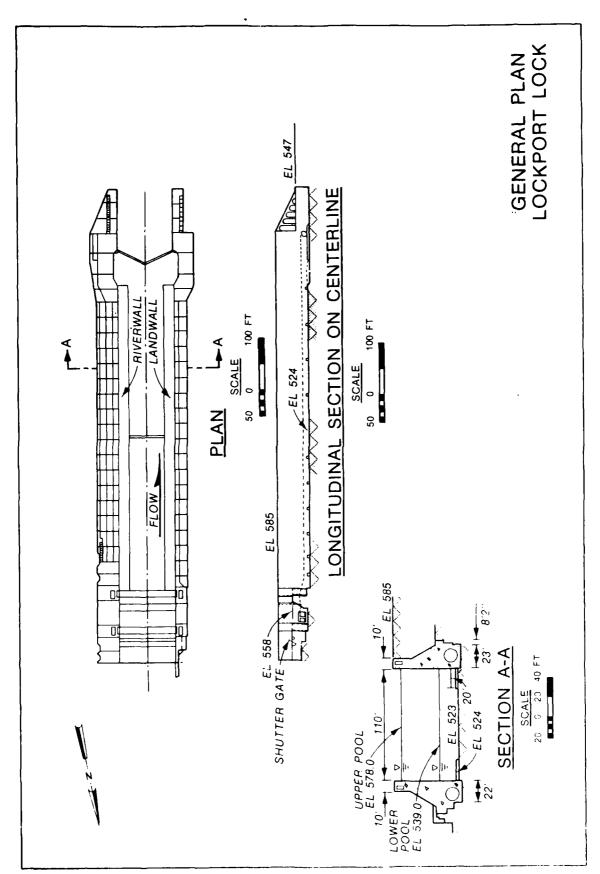
b. Side view

Photo 1. Unit discharge 57 efs/ft,  $d_p$  = 12.0 ft, pool el 576 ft (NGVD), tailwater el 539 ft (NGVD)



Fait discharge 54 of s/ft,  $d_{\rm r}$  = 9.0 ft, pool of 574 ft (NGVD), tailwater of 539 ft (NGVD)





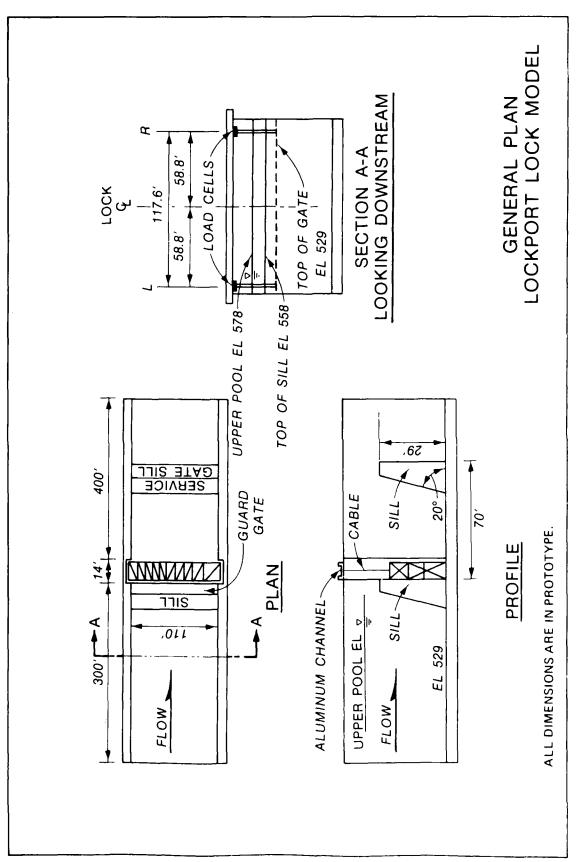
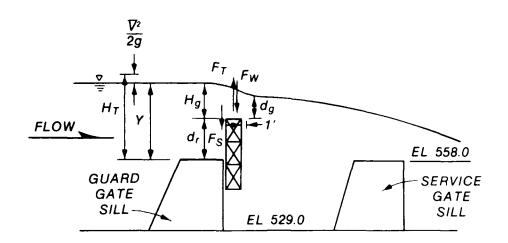


PLATE 2



### **VARIABLES**

d<sub>g</sub> = DISTANCE FROM WATER SURFACE TO TOP OF GATE, FT, MEASURED 1 FT FROM DOWN-STREAM EDGE OF GATE.

 $d_r$  = EXPOSED HEIGHT OF GATE ABOVE SILL, FT.

Y = DEPTH OF FLOW ON GUARD GATE SILL, FT.

F<sub>S</sub> = DRY WEIGHT OF GATE MINUS WEIGHT OF VOLUME OF WATER DISPLACED BY GATE WITH TAILWATER OF 558.0, LB.

FT = MAXIMUM TOTAL MEASURED FORCE, LB.

Fw = FORCE DUE TO WATER, LB, Fw = FT - Fs.

 $H_T$  = TOTAL HEAD ON GUARD GATE SILL, FT. Y +  $\overline{V}^2/2g$ .

 $H_{\alpha}$  = HEAD ON GUARD GATE, FT.

▼ = AVERAGE VELOCITY, FT/SEC

g = ACCELERATION DUE TO GRAVITY, FT. SEC

∇2/2g = VELOCITY HEAD. FT

### **EXAMPLE CALCULATION**

PHASE 1:

AT Y = 10 FT,  $d_r = 4$  FT,  $d_q = 2$  FT,  $F_T = 349,600$  LB

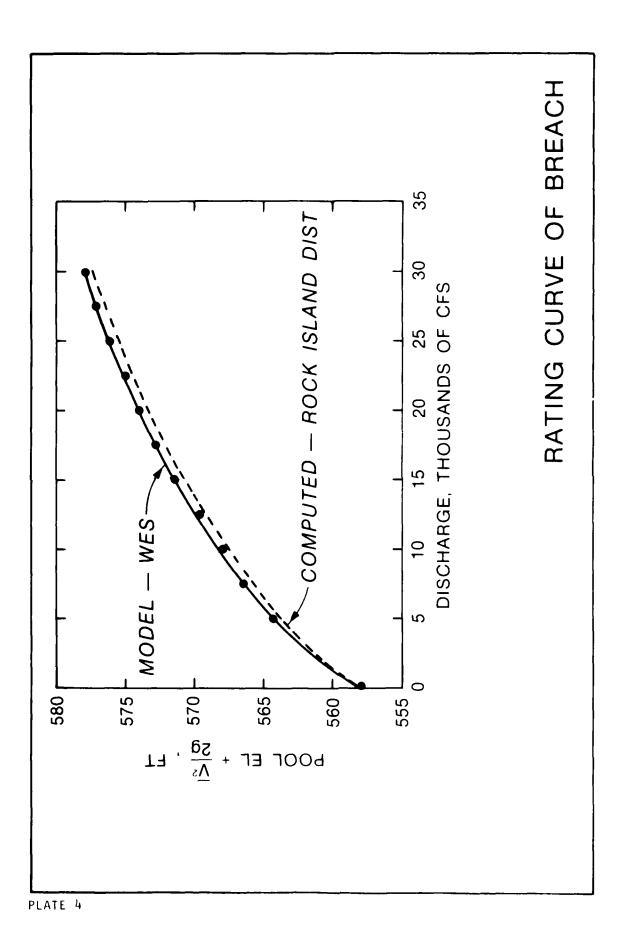
 $F_S = 347,400 LB$ 

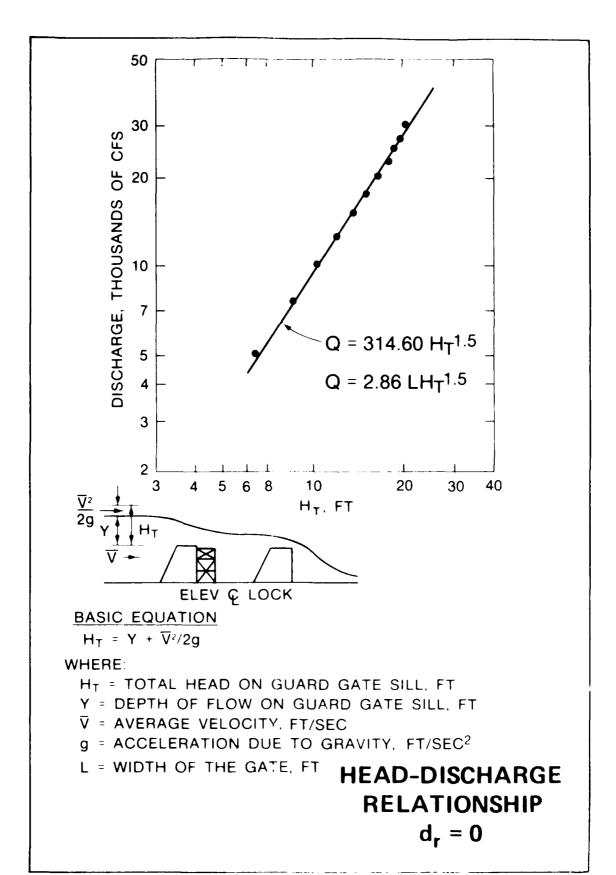
 $F_W = F_T - F_S$ 

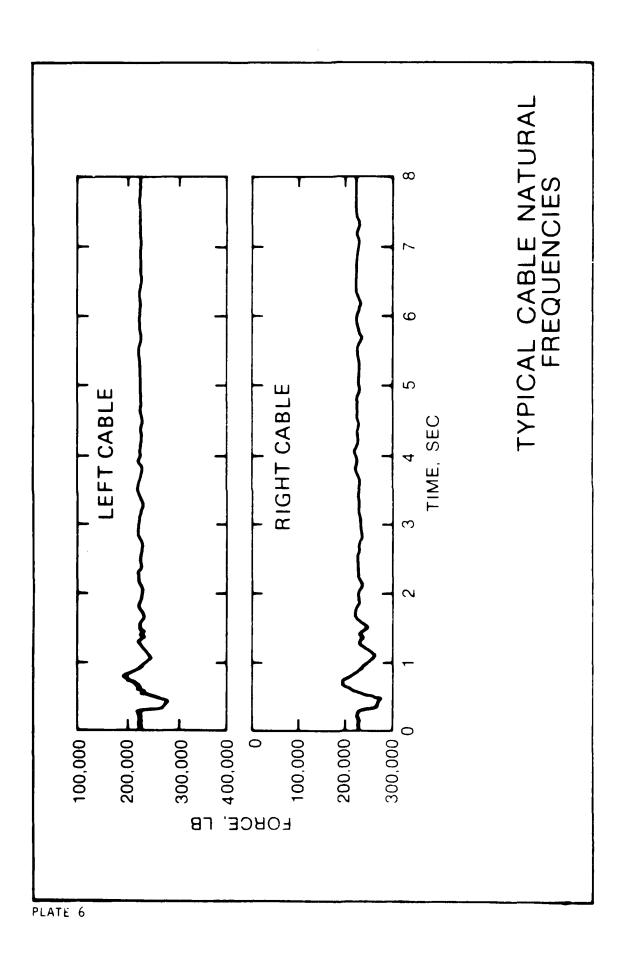
 $F_W = 349,600 \text{ LB} - 347,400 \text{ LB}$ 

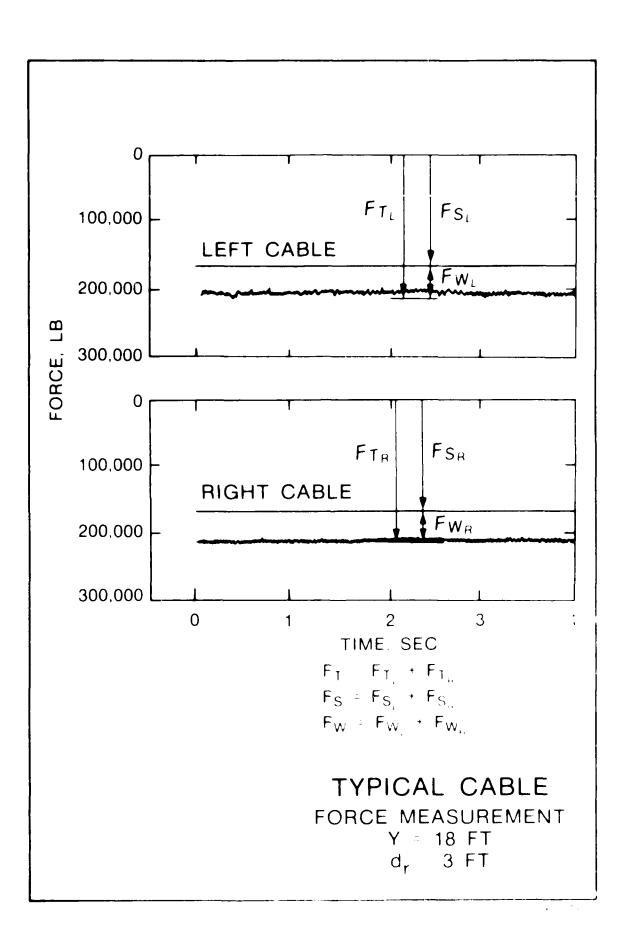
 $F_W = 2.200 LB$ 

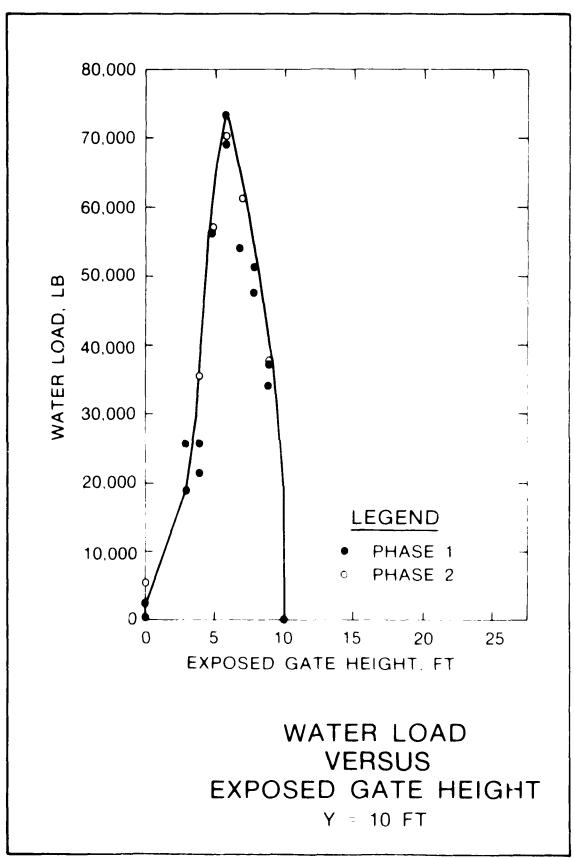
MODEL SECTION OF BREACH LOCKPORT LOCK LIFT GATE

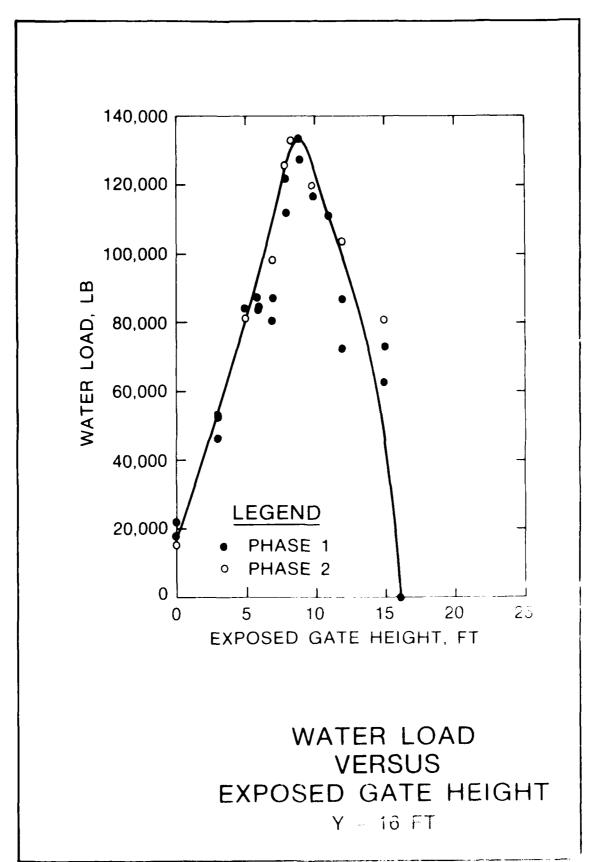


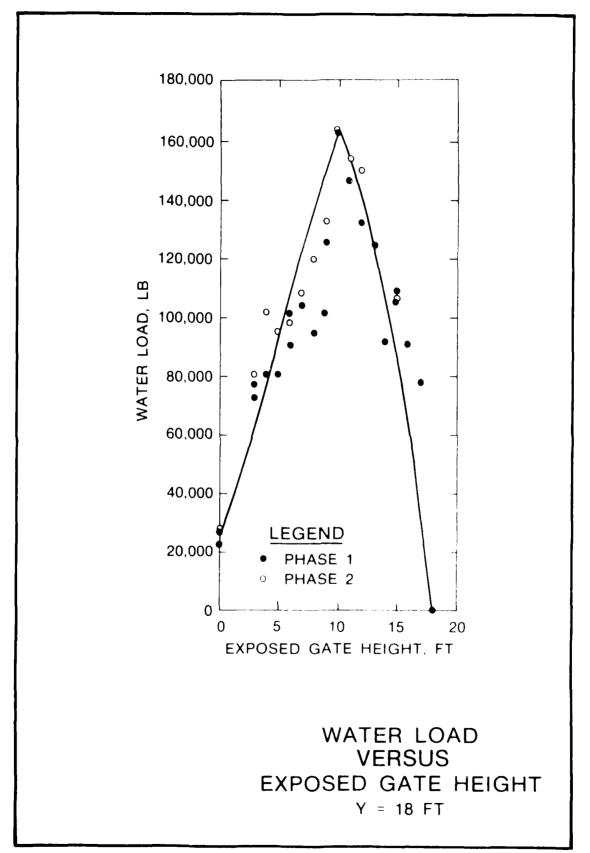


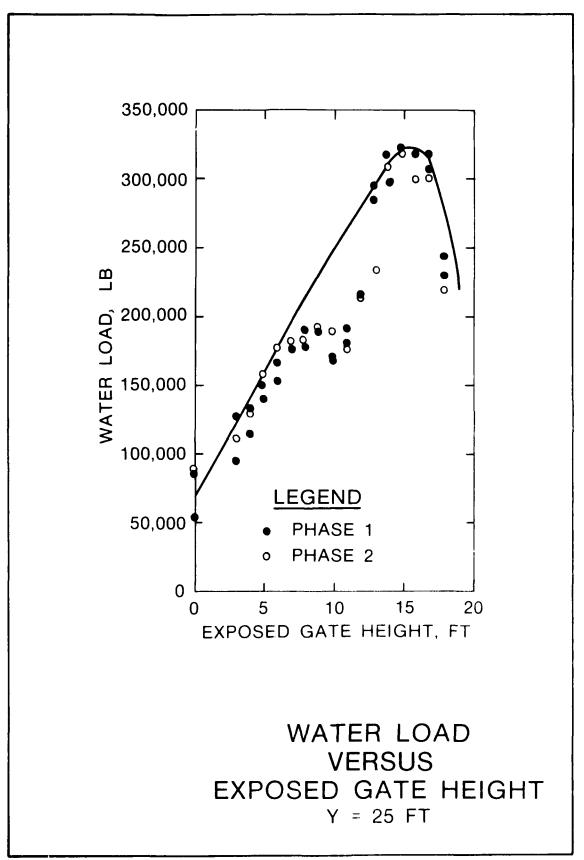


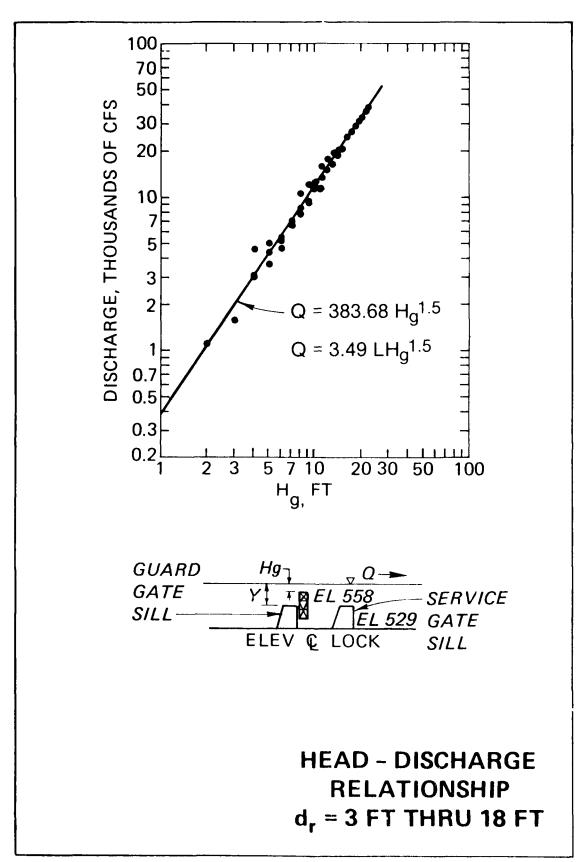












# EMED

MARCH, 1988

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